SAFETY DATA SHEET

1-Hexene



Section 1. Identification

GHS product identifier

Chemical name

Other means of

identification

Product use

Synonym

SDS#

Supplier's details

24-hour telephone

Product type

: Synthetic/Analytical chemistry.

: 1-Hexene; Hexylene; Butyl ethylene; Neodene 6 XHP; NSC 74121; Hexene-1; Hexene; alpha-Hexylene; 1-n-Hexene; a-Hexylen; Propylene oligomer (2-10mer)

: Airgas USA, LLC and its affiliates

259 North Radnor-Chester Road Suite 100

: hex-1-ene

: Liquid.

Radnor, PA 19087-5283

1-610-687-5253

Inside the US: 1-833-723-3267 (Chemtrec, 24 hours) Outside the US: 1-703-527-3887 (Chemtrec, 24 hours)

: 1-866-734-3438

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

: 1-Hexene; Hexylene; Butyl ethylene; Neodene 6 XHP; NSC 74121; Hexene-1; Hexene;

alpha-Hexylene; 1-n-Hexene; a-Hexylen; Propylene oligomer (2-10mer)

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (ACUTE) - Category 2

GHS label elements

Hazard pictograms





Signal word

Danger

Hazard statements

: Highly flammable liquid and vapor.

May be fatal if swallowed and enters airways.

Toxic to aquatic life.

May form explosive mixtures with air.

Precautionary statements

General

: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention

Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Avoid release to the environment.

Response

: IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

None known.

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Section 3. Composition/information on ingredients

: Substance Substance/mixture Chemical name hex-1-ene

Other means of : 1-Hexene; Hexylene; Butyl ethylene; Neodene 6 XHP; NSC 74121; Hexene-1; Hexene;

alpha-Hexylene; 1-n-Hexene; a-Hexylen; Propylene oligomer (2-10mer)

identification

Product code : 001097

CAS number/other identifiers

CAS number : 592-41-6

Ingredient name	%	CAS number
1-Hexene	100	592-41-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention if irritation occurs. Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If

not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar,

tie, belt or waistband.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean

shoes thoroughly before reuse.

: Get medical attention immediately. Call a poison center or physician. Wash out mouth

Ingestion with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an

> unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar,

tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards. Inhalation : No known significant effects or critical hazards. Skin contact No known significant effects or critical hazards.

Frostbite : Try to warm up the frozen tissues and seek medical attention.

Ingestion : May be fatal if swallowed and enters airways.

Over-exposure signs/symptoms

: No specific data. **Eye contact** Inhalation : No specific data. **Skin contact** : No specific data.

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Section 4. First aid measures

Ingestion

: Adverse symptoms may include the following: nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is toxic to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

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Section 6. Accidental release measures

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Avoid release to the environment. Avoid contact with eyes, skin and clothing. Empty containers retain product residue and can be hazardous. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Do not swallow.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
1-Hexene	ACGIH TLV (United States, 1/2021). TWA: 50 ppm 8 hours.	

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

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Section 8. Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [COLORLESS LIQUID]

Color : Colorless.

Odor : Characteristic.

Odor threshold : Not available.

pH : Not available.

Melting point : <-50°C (<-58°F)

Boiling point : 64°C (147.2°F)

Critical temperature : 230.85°C (447.5°F)

Flash point : Closed cup: -26°C (-14.8°F)

Evaporation rate : Not available.

Flammability (solid, gas) : Extremely flammable in the presence of the following materials or conditions: oxidizing

materials.

Lower and upper explosive (flammable) limits

: Lower: 1.2% Upper: 6.9%

Vapor pressure : 20.2 kPa (151.5 mm Hg) [EU A.4]

Vapor density : 2.9 (Air = 1) Specific Volume (ft ³/lb) : 1.4854

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Section 9. Physical and chemical properties

Gas Density (lb/ft 3) : 0.6732 (20°C / 68 to °F)

Relative density : 0.67

Solubility in water : 0.047 g/l [EU A.6]

Partition coefficient: n-

octanol/water

3.87

Auto-ignition temperature: 253°C (487.4°F)Decomposition temperature: Not available.Flow time (ISO 2431): Not available.Molecular weight: 84.18 g/mole

Aerosol product

Heat of combustion : -44505684 J/kg

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow vapor to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Hazardous polymerization: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1-Hexene	LC50 Inhalation Gas.	Rat	32000 ppm	4 hours

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

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Section 11. Toxicological information

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
1-Hexene	ASPIRATION HAZARD - Category 1

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion: Adverse symptoms may include the following:

nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (gases)	32000 ppm

Section 11. Toxicological information

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1-Hexene	3.87	2.59	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT	TDG	Mexico	IMDG	IATA
UN number	UN2370	UN2370	UN2370	UN2370	UN2370
UN proper shipping name	1-Hexene	1-HEXENE	1-HEXENO	1-HEXENE	1-Hexene
Transport hazard class(es)	3	3	3	3	3
Packing group	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.

"Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Section 14. Transport information

Additional information

DOT Classification : Limited quantity Yes.

> Packaging instruction Exceptions: 150. Non-bulk: 202. Bulk: 242. **Quantity limitation** Passenger aircraft/rail: 5 L. Cargo aircraft: 60 L.

Special provisions IB2, T4, TP1

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous

Goods Regulations: 2.18-2.19 (Class 3).

Explosive Limit and Limited Quantity Index 1 Passenger Carrying Vessel Index Forbidden Passenger Carrying Road or Rail Index 5

IMDG : Emergency schedules F-E, S-D

IATA : The environmentally hazardous substance mark may appear if required by other

transportation regulations.

Quantity limitation Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger

Aircraft: 1 L. Packaging instructions: Y341.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according

Proper shipping name to IMO instruments

: Hexene (all isomers)

: 3 Ship type **Pollution category** : Y

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals

: Not listed

(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

: Refer to Section 2: Hazards Identification of this SDS for classification of substance. Classification

State regulations

Massachusetts : This material is listed. **New York** : This material is not listed. This material is listed. **New Jersey**

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Section 15. Regulatory information

Pennsylvania : This material is listed.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : This material is listed or exempted.

Canada : This material is listed or exempted.

China : This material is listed or exempted.

Eurasian Economic Union: Russian Federation inventory: Not determined.

Japan : Japan inventory (CSCL): This material is listed or exempted.

Japan inventory (ISHL): Not determined.

New Zealand: This material is listed or exempted.Philippines: This material is listed or exempted.Republic of Korea: This material is listed or exempted.Taiwan: This material is listed or exempted.

Thailand : Not determined.

Turkey : Not determined.

United States : This material is active or exempted.Viet Nam : This material is listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

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Section 16. Other information



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
ASPIRATION HAZARD - Category 1	Expert judgment Expert judgment Expert judgment

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References: Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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